ERASMUS+ PROJECT

windEXT

ADVANCED MAINTENANCE, LIFETIME EXTENSION & REPOWERING OF WIND FARMS SUPPORTED BY ADVANCED DIGITAL



Co-funded by the Erasmus+ Programme of the European Union







Project Introduction. What is WINDEXT?



WINDEXT Moodle. How to use the Platform?



Section 1 Moodle. Introduction to Wind **Turbine Technology**



Section 2 Moodle. Maintenance. Handbooks & Virtual Tools



How to download and use the VR simulator



Project Conclusions

Project Consortium

















Section 3 Moodle. Life Extension, **Repowering & HSE**





PROJECT INTRODUCTION. WHAT IS WINDEXT?

ALBERTO CEÑA



PROJECT GOAL



THE GOAL OF THE PROJECT IS TO DEVELOP AND STANDARDIZE SPECIALIZED TRAINING INTEGRATING DIGITAL TOOLS LIKE VIRTUAL REALITY OR 360° VIDEO TOURS TO COMPLETE THE CLASSICAL THEORETICAL METHODS.

FURTHERMORE, THE PROJECT IS AN ADVANCED INTEGRATION OF PARTNERS OF DIFFERENT PROFILES AND EXPERIENCES TO FACILITATE THE EXCHANGE OF KNOWLEDGE BETWEEN UNIVERSITIES, VOCATIONAL TRAINING CENTERS AND PRIVATE COMPANIES, IN A MODEL THAT IT IS NOW FOLLOWED IN DIFFERENT COUNTRIES TO FACILITATE THE EMPLOYABILITY OF STUDENTS LEAVING BOTH TYPES OF CENTRES FROM DIFFERENT COUNTRIES.



PROJECT FUNDED BY THE ERASMUS + PROGRAMME OF THE FUB PROPERTY ACCESS TO THE LACK OF SPECIALIZED NACELLE OR TO BUY AN OLD ONE

WORKERS



INTEGRATION OF UNIVERSITIES WITH VOCATIONAL TEACHING



PROJECT

CONSORTIUM 11 partners from 7 different

countries



COORDINATOR











OUTCOMES

The main outcomes are in the WINDEXT MOODLE PLATFORM: http://windext.cs.ucy.ac.cy/moodle/





PROJECT STRUCTURE

Documentation + Virtual Reality



01 Introduction to Wind Turbine Technology	02 die Ext Maintenance	03 HSE, Repowering & Life Extension
Section 1: Introduction to Wind Turbine Technology	Section 2 : Maintenance	Section 3 : Repowering, Life Extension and End of Life. HSE Isues.
Access	Access	Access





Section 4 : Digital Tools









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WExVIR WEx5iM WExLaB

Thoode



www.windext.com





















Vive PRO Vive PRO 2 OCULUS QUEST 2



www.simulwind.com

THE IMPORTANCE OF MAINTENANCE IN THE PROJECTS ASSET MANAGEMENT



LIFE CYCLE PROJECT MANAGEMENT



Lifecycle project management (00)

Support to the owner throughout the project phases:

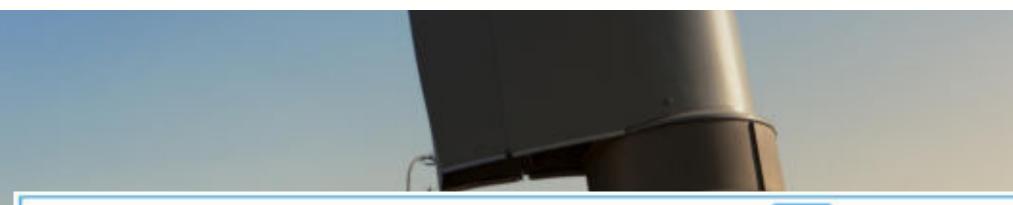
- Development
- Construction
- Operation
- Decommissioning

Contract scoping **Risk identification & tracking** Cost management Execution of obligations





FINANCIAL MANAGEMENT



Commercial and Financial Asset Management

Strategy management Corporate administrative services Financial reporting Accounting Customer relationship Accounting assistance Invoicing / billing and payments Revenue control

Cash flow management Working capital reconciliation Financial control Contract management Suppliers penalites invoicing





- Suppliers account management
- Interface with banks and investors
- Equity/debt financing management
- Tax preparation, filing and administration

MAIN PROJECT TECHNICAL TASKS

Procurement



Supplier selection and evaluation Supply account control

Supply chain control

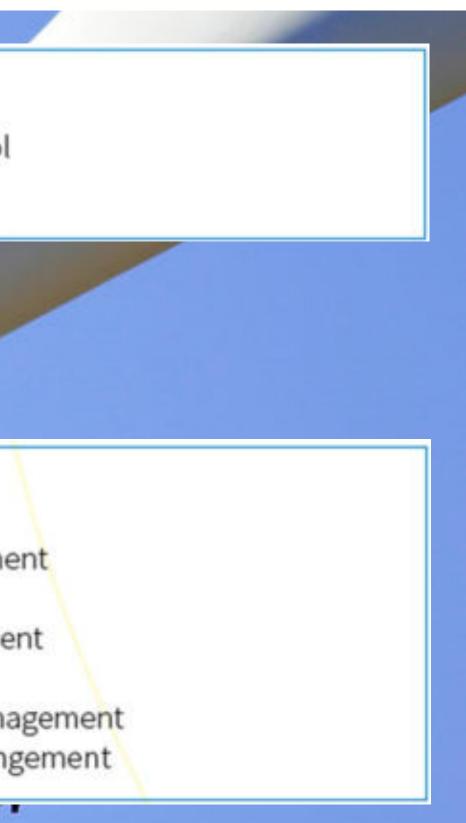
Technical Asset Management 📒 🔎



Reporting to asset owner Site visits and non-instrusive inspections Management of ancillary service providers Interface with local energy authorities Regulatory compliance

Warranty management Insurance claims Contract management Asset optimisation Environmental management Health & safety mangement





MAIN O&M PHASES

Power Plant Operation

Documentation Management System Plant performance monitoring and supervision Performance analysis and improvement Optimisation of O&M Power plant controls Power generation forecasting Grid code compliance

Reporting to Technical Asset Manager Management of change Power plant security Maintenance scheduling Spare parts management Decommissioning

Power Plant Maintenance 🔀

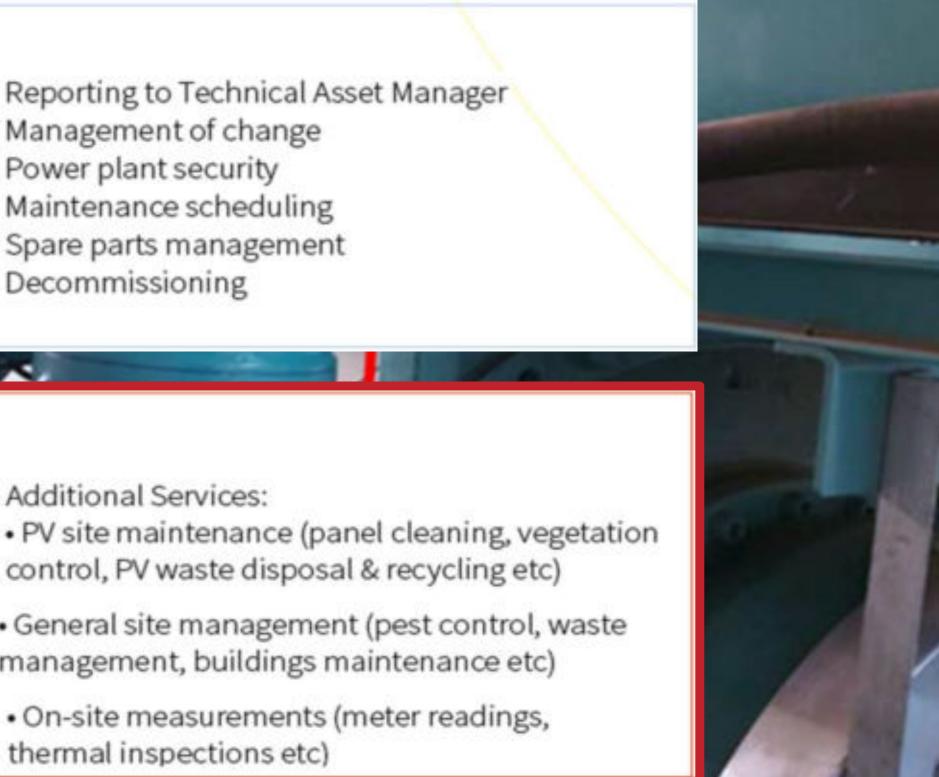
Preventive maintenance Corrective maintenance Predictive maintenance Extraordinary maintenance

Spare parts storage

Additional Services:

- control, PV waste disposal & recycling etc)
- General site management (pest control, waste management, buildings maintenance etc)
- On-site measurements (meter readings, thermal inspections etc)





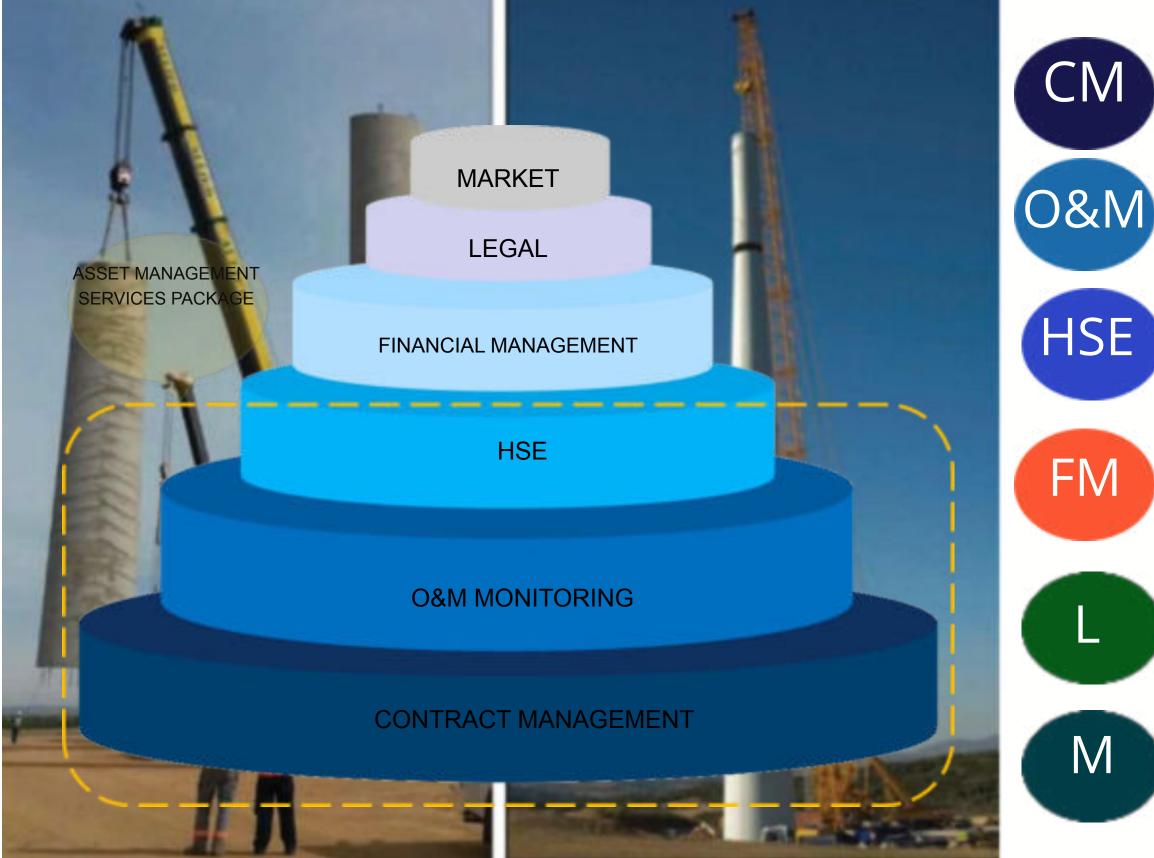
MONITORING OF THE O&M TASKS

- MANAGEMENT OF THE O&M CONTRACT OF ALL CONTRACTORS AND MONITORING OF THE OBLIGATIONS OF GUARANTEE.
- ENSURE THE CORRECT MANAGEMENT OF THE STOCK, TOOLS AND SPARE PARTS
- ENSURE THAT THE CONTRACTOR HAS THE RIGHT STAFF AND RESOURCES WITH THE NECESSARY TRAINING AND SKILLS.
- VALIDATION OF ENERGY PRODUCTION AND STUDY OF THE REASONS THAT CAUSE DEVIATIONS AND ANALYSIS OF ALARMS AND ERRORS GENERATED BY THE SCADA.
- TRANSFER BEST PRCTICAES FOR OPTIMIZING O&M ASSETS.
- GENERATE THE REQUIRED CLAIMS AGAINST THE O&M PROVIDER.
- PARTICIPATION IN THE IMPLEMENTATION Y MONITORING OF THE PLAN ANNUAL OF MAINTENANCE.
- ANALYZE THE BEHAVIOR AND EVALUATE THE GUARANTEES OF THE WIND





CONTRACTING SUMMARY







CONTRACT MANAGEMENT

CENTRALIZATION OF THE MANAGEMENT ALL SUPPLY CONTRACTS AND O&M.

O&MMONITORING

Monitoring of the O&M of the contracted services

HSE MANAGEMENT

Management of the safety

FINANCIAL MANAGEMENT

FINANCIAL MANAGEMENT, INVOICING, COLLECTIONS, ETC. OF THE SPV. CONTROL OF THE BUDGET.



LEGAL ADVICEWITHINTHE FRAMEWORK OF THE **OPERATION OF THE PROJECT**

ELECTRICAL MARKET ENERGY MANAGEMENT WITH MARKET AGENTS

TRANSITION OF STATES: PROBLEMS

ASSEMBLY

]]

- CIVIL WORKS DEFECTTS
- WIND TURBINE ASSEMBLIES
- **RUSH BY BOTH PARTIES (TECHNOLOGIST** AND PROPERTY) TO MOVE TO PRODUCTION.

WARRANTY

- **CIVIL WORKS DEFECTTS**
- WIND TURBINE ASSEMBLIES ٠





OUT WARRANTY

RUSH BY BOTH PARTIES (TECHNOLOGIST

AND PROPERTY) TO MOVE TO PRODUCTION.

CONTRACTUAL IMPLICATIONS OF 0&M SERVICES

MAINTENANCE

MANAGEMENT

ROOT CAUSE ANALYSIS

- INCIDENT TRACKING
- ANALYSIS OF INFORMATION AND **IDENTIFICATION OF ROOT CAUSES**
- PROPOSE IMPROVEMENT INITIATIVES
- EVALUATE POWER IMPACT
- MAINTENANCE EXECUTION
 - MAINTENANCE

EXECUTION

FAULT IDENTIFICATION

LOCALIZATION OF FAULTS AND INCIDENTS

- IMMEDIATE LOCAL OR REMOTE RESOLUTION IF POSSIBLE
- START LOCAL DIAGNOSTICS IF APPLICABLE

PROCESS DEFINITION AND IMPROVEMENT

- UPDATE IN THE MAINTENANCE MANUAL THE IMPROVEMENTS AND INITIATIVES LAUNCHED
- Establish guidelines for its implementation and monitoring

WORK ORDERS

- PREPARE WORK EXECUTIONS ORDEERS IN WIND FARMS
- LAUNCH PREVENTIVE MAINTENANCE ORDERS
- CONTROL THE QUALITY OF WORK EXECUTION



• LOGISTICS &

WAREHOUSE

DEFINITION OF STOCK WAREHOUSE MANAGEMENT

LEVELS

- DEFINE OPTIMAL STOCK OF LARGE COMPONENTS, SMALL MATERIALS AND CONSUMABLE SPARE
- PARTS, AS WELL AS
- LOCATION
- CONTINUOUS UPDATING **OF STOCK LEVELS**

- LOCATE SUPPLIERS
- CONTRACTS FRAME FOR SUPPLY OF COMPONENTS Y MATERIAL
- CONTROL STOCK LEVELS
- COLLECT SPARE PARTS AND CONSUMABLES
- RENTAL SERVICES

EXECUTION

- PERFORM WORK ACCORDING TO ORDERS ISSUED
- SUPPLY THE INFORMATION REPORT TO THE SYSTEM OF MANAGEMENT

WINDEXT MOODLE HOW TO USE THE PLATFORM?

MARIOS KYPRIANOU UCY







SECTION 1 MOODLE: INTRODUCTION TO WIND TURBINE TECNOLOGY

SIMON WATSON TUDELFT







Written material on Moodle platform Software Quizzes



- Introduction to wind turbine components
- Design of a wind turbine rotor
- Load analysis
- Modal analysis
- Operation and control of a wind turbine
- Wind farm component layout and design criteria
- Reliability, failures, faults and fault tree analysis



- System level analysis
- Load analysis
- Modal analysis
- Operation and Control
- Fault tree spreadsheet



- Test knowledge on basis of written material
- Multiple choice/response
- Numerical answer
- Drag and drop



SECTION 2 MOODLE: MAINTENANCE. HANDBOOKS AND **VIRTUAL TOOLS**

ESTEFANÍA ARTIGAO UCLM



SECTION 3 MOODLE: LIFE EXTENSION, REPOWERING & HSE

JAUME REINOSO DP2I







HOW TO DOWNLOAD & USE THE VR SIMULATOR

DAVID GONZALEZ TESICNOR







PROJECT CONCLUSIONS SASCHA CLAES **ELENA TYLKO** RSC & SGS

